

## .625-11 UNC to .875-32 UN Threads

Nominal Size, TPI, Series		TPI	Pitch	<u>P/4</u>	<u>P/8</u>	Class	Allowance	<u>Max Major</u>	Min Major	<u>Min</u>	<u>Max Pitch</u>	Min Pitch	<u>UNR Minor Dia</u>
								<b>Max Minor</b>	<b>Min Minor</b>		<b>Major Dia (Min)</b>		
			inch	inch	inch		inch	inch		inch	inch	inch	inch
Ext.	5/8-11 UNC	11	0.09091	0.02273	0.01136	<a href="#">1A</a>	0.0016	0.6234	0.6052	-	0.5644	0.5561	0.5152
Int.		11	0.09091	0.02273	0.01136	<a href="#">1B</a>		0.546	0.527		0.5767	0.566	0.625
Ext.	5/8-11 UNC	11	0.09091	0.02273	0.01136	<a href="#">2A</a>	0.0016	0.6234	0.6113	0.605	0.5644	0.5589	0.5152
Int.		11	0.09091	0.02273	0.01136	<a href="#">2B</a>		0.546	0.527		0.5732	0.566	0.625
Ext.	5/8-11 UNC	11	0.09091	0.02273	0.01136	<a href="#">3A</a>	0	0.625	0.6129	-	0.566	0.5619	0.5168
Int.		11	0.09091	0.02273	0.01136	<a href="#">3B</a>		0.5391	0.527		0.5714	0.566	0.625
Ext.	5/8-12 UN	12	0.08333	0.02083	0.01042	<a href="#">2A</a>	0.0016	0.6234	0.612	-	0.5693	0.5639	0.5242
Int.		12	0.08333	0.02083	0.01042	<a href="#">2B</a>		0.553	0.535		0.578	0.5709	0.625
Ext.	5/8-12 UN	12	0.08333	0.02083	0.01042	<a href="#">3A</a>	0	0.625	0.6136	-	0.5709	0.5668	0.5258
Int.		12	0.08333	0.02083	0.01042	<a href="#">3B</a>		0.5463	0.535		0.5762	0.5709	0.625
Ext.	5/8-14 UNS	14	0.07143	0.01786	0.00893	<a href="#">2A</a>	0.0015	0.6235	0.6132	-	0.5771	0.572	0.5385
Int.		14	0.07143	0.01786	0.00893	<a href="#">2B</a>		0.564	0.548		0.5852	0.5786	0.625
Ext.	5/8-16 UN	16	0.06250	0.01563	0.00781	<a href="#">2A</a>	0.0014	0.6236	0.6142	-	0.583	0.5782	0.5491
Int.		16	0.06250	0.01563	0.00781	<a href="#">2B</a>		0.571	0.557		0.5906	0.5844	0.625
Ext.	5/8-16 UN	16	0.06250	0.01563	0.00781	<a href="#">3A</a>	0	0.625	0.6156	-	0.5844	0.5808	0.5505
Int.		16	0.06250	0.01563	0.00781	<a href="#">3B</a>		0.5662	0.557		0.589	0.5844	0.625
Ext.	5/8-18 UNF	18	0.05556	0.01389	0.00694	<a href="#">1A</a>	0.0014	0.6236	0.6105	-	0.5875	0.5805	0.5575
Int.		18	0.05556	0.01389	0.00694	<a href="#">1B</a>		0.578	0.565		0.598	0.5889	0.625
Ext.	5/8-18 UNF	18	0.05556	0.01389	0.00694	<a href="#">2A</a>	0.0014	0.6236	0.6149	-	0.5875	0.5828	0.5575
Int.		18	0.05556	0.01389	0.00694	<a href="#">2B</a>		0.578	0.565		0.5949	0.5889	0.625
Ext.	5/8-18 UNF	18	0.05556	0.01389	0.00694	<a href="#">3A</a>	0	0.625	0.6163	-	0.5889	0.5854	0.5589
Int.		18	0.05556	0.01389	0.00694	<a href="#">3B</a>		0.573	0.565		0.5934	0.5889	0.625
Ext.	5/8-20 UN	20	0.05000	0.01250	0.00625	<a href="#">2A</a>	0.0013	0.6237	0.6156	-	0.5912	0.5869	0.5642
Int.		20	0.05000	0.01250	0.00625	<a href="#">2B</a>		0.582	0.571		0.5981	0.5925	0.625
Ext.	5/8-20 UN	20	0.05000	0.01250	0.00625	<a href="#">3A</a>	0	0.625	0.6169	-	0.5925	0.5893	0.5655
Int.		20	0.05000	0.01250	0.00625	<a href="#">3B</a>		0.5787	0.571		0.5967	0.5925	0.625
Ext.	5/8-24 UNEF	24	0.04167	0.01042	0.00521	<a href="#">2A</a>	0.0012	0.6238	0.6166	-	0.5967	0.5927	0.5742
Int.		24	0.04167	0.01042	0.00521	<a href="#">2B</a>		0.59	0.58		0.6031	0.5979	0.625
Ext.	5/8-24 UNEF	24	0.04167	0.01042	0.00521	<a href="#">3A</a>	0	0.625	0.6178	-	0.5979	0.5949	0.5754
Int.		24	0.04167	0.01042	0.00521	<a href="#">3B</a>		0.5869	0.58		0.6018	0.5979	0.625
Ext.	5/8-27 UNS	27	0.03704	0.00926	0.00463	<a href="#">2A</a>	0.0011	0.6239	0.6172	-	0.5998	0.596	0.5798

Int.		27	0.03704	0.00926	0.00463	<a href="#">2B</a>		0.594	0.585		0.6059	0.6009	0.625
Ext.	<sup>5</sup> / <sub>8</sub> -28 UN	28	0.03571	0.00893	0.00446	<a href="#">2A</a>	0.0011	0.6239	0.6174	-	0.6007	0.5969	0.5813
Int.		28	0.03571	0.00893	0.00446	<a href="#">2B</a>		0.595	0.586		0.6067	0.6018	0.625
Ext.	<sup>5</sup> / <sub>8</sub> -28 UN	28	0.03571	0.00893	0.00446	<a href="#">3A</a>	0	0.625	0.6185	-	0.6018	0.599	0.5824
Int.		28	0.03571	0.00893	0.00446	<a href="#">3B</a>		0.5926	0.586		0.6055	0.6018	0.625
Ext.	<sup>5</sup> / <sub>8</sub> -32 UN	32	0.03125	0.00781	0.00391	<a href="#">2A</a>	0.0011	0.6239	0.6179	-	0.6036	0.6	0.5867
Int.		32	0.03125	0.00781	0.00391	<a href="#">2B</a>		0.599	0.591		0.6093	0.6047	0.625
Ext.	<sup>5</sup> / <sub>8</sub> -32 UN	32	0.03125	0.00781	0.00391	<a href="#">3A</a>	0	0.625	0.619	-	0.6047	0.602	0.5878
Int.		32	0.03125	0.00781	0.00391	<a href="#">3B</a>		0.5969	0.591		0.6082	0.6047	0.625
Ext.	<sup>11</sup> / <sub>16</sub> -12 UN	12	0.08333	0.02083	0.01042	<a href="#">2A</a>	0.0016	0.6859	0.6745	-	0.6318	0.6264	0.5867
Int.		12	0.08333	0.02083	0.01042	<a href="#">2B</a>		0.615	0.597		0.6405	0.6334	0.6875
Ext.	<sup>11</sup> / <sub>16</sub> -12 UN	12	0.08333	0.02083	0.01042	<a href="#">3A</a>	0	0.6875	0.6761	-	0.6334	0.6293	0.5883
Int.		12	0.08333	0.02083	0.01042	<a href="#">3B</a>		0.6085	0.597		0.6387	0.6334	0.6875
Ext.	<sup>11</sup> / <sub>16</sub> -16 UN	16	0.06250	0.01563	0.00781	<a href="#">2A</a>	0.0014	0.6861	0.6767	-	0.6455	0.6407	0.6116
Int.		16	0.06250	0.01563	0.00781	<a href="#">2B</a>		0.634	0.62		0.6531	0.6469	0.6875
Ext.	<sup>11</sup> / <sub>16</sub> -16 UN	16	0.06250	0.01563	0.00781	<a href="#">3A</a>	0	0.6875	0.6781	-	0.6469	0.6433	0.613
Int.		16	0.06250	0.01563	0.00781	<a href="#">3B</a>		0.6284	0.62		0.6515	0.6469	0.6875
Ext.	<sup>11</sup> / <sub>16</sub> -20 UN	20	0.05000	0.01250	0.00625	<a href="#">2A</a>	0.0013	0.6862	0.6781	-	0.6537	0.6494	0.6267
Int.		20	0.05000	0.01250	0.00625	<a href="#">2B</a>		0.645	0.633		0.6606	0.655	0.6875
Ext.	<sup>11</sup> / <sub>16</sub> -20 UN	20	0.05000	0.01250	0.00625	<a href="#">3A</a>	0	0.6875	0.6794	-	0.655	0.6518	0.628
Int.		20	0.05000	0.01250	0.00625	<a href="#">3B</a>		0.6412	0.633		0.6592	0.655	0.6875
Ext.	<sup>11</sup> / <sub>16</sub> -24 UNEF	24	0.04167	0.01042	0.00521	<a href="#">2A</a>	0.0012	0.6863	0.6791	-	0.6592	0.6552	0.6367
Int.		24	0.04167	0.01042	0.00521	<a href="#">2B</a>		0.652	0.642		0.6656	0.6604	0.6875
Ext.	<sup>11</sup> / <sub>16</sub> -24 UNEF	24	0.04167	0.01042	0.00521	<a href="#">3A</a>	0	0.6875	0.6803	-	0.6604	0.6574	0.6379
Int.		24	0.04167	0.01042	0.00521	<a href="#">3B</a>		0.6494	0.642		0.6643	0.6604	0.6875
Ext.	<sup>11</sup> / <sub>16</sub> -28 UN	28	0.03571	0.00893	0.00446	<a href="#">2A</a>	0.0011	0.6864	0.6799	-	0.6632	0.6594	0.6438
Int.		28	0.03571	0.00893	0.00446	<a href="#">2B</a>		0.657	0.649		0.6692	0.6643	0.6875
Ext.	<sup>11</sup> / <sub>16</sub> -28 UN	28	0.03571	0.00893	0.00446	<a href="#">3A</a>	0	0.6875	0.681	-	0.6643	0.6615	0.6449
Int.		28	0.03571	0.00893	0.00446	<a href="#">3B</a>		0.6551	0.649		0.668	0.6643	0.6875
Ext.	<sup>11</sup> / <sub>16</sub> -32 UN	32	0.03125	0.00781	0.00391	<a href="#">2A</a>	0.0011	0.6864	0.6804	-	0.6661	0.6625	0.6492
Int.		32	0.03125	0.00781	0.00391	<a href="#">2B</a>		0.661	0.654		0.6718	0.6672	0.6875
Ext.	<sup>11</sup> / <sub>16</sub> -32 UN	32	0.03125	0.00781	0.00391	<a href="#">3A</a>	0	0.6875	0.6815	-	0.6672	0.6645	0.6503
Int.		32	0.03125	0.00781	0.00391	<a href="#">3B</a>		0.6594	0.654		0.6707	0.6672	0.6875
Ext.	<sup>3</sup> / <sub>4</sub> -10 UNC	10	0.10000	0.02500	0.01250	<a href="#">1A</a>	0.0018	0.7482	0.7288	-	0.6832	0.6744	0.6291
Int.		10	0.10000	0.02500	0.01250	<a href="#">1B</a>		0.663	0.642		0.6965	0.685	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -10 UNC	10	0.10000	0.02500	0.01250	<a href="#">2A</a>	0.0018	0.7482	0.7353	0.729	0.6832	0.6773	0.6291
Int.		10	0.10000	0.02500	0.01250	<a href="#">2B</a>		0.663	0.642		0.6927	0.685	0.75

Ext.	<sup>3</sup> / <sub>4</sub> -10 UNC	10	0.10000	0.02500	0.01250	<a href="#">3A</a>	0	0.75	0.7371	-	0.685	0.6806	0.6309
Int.		10	0.10000	0.02500	0.01250	<a href="#">3B</a>		0.6545	0.642		0.6907	0.685	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -12 UN	12	0.08333	0.02083	0.01042	<a href="#">2A</a>	0.0017	0.7483	0.7369	-	0.6942	0.6887	0.6491
Int.		12	0.08333	0.02083	0.01042	<a href="#">2B</a>		0.678	0.66		0.7031	0.6959	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -12 UN	12	0.08333	0.02083	0.01042	<a href="#">3A</a>	0	0.75	0.7386	-	0.6959	0.6918	0.6508
Int.		12	0.08333	0.02083	0.01042	<a href="#">3B</a>		0.6707	0.66		0.7103	0.6959	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -14 UNS	14	0.07143	0.01786	0.00893	<a href="#">2A</a>	0.0015	0.7485	0.7382	-	0.7021	0.697	0.6635
Int.		14	0.07143	0.01786	0.00893	<a href="#">2B</a>		0.688	0.673		0.7103	0.7036	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -16 UNF	16	0.06250	0.01563	0.00781	<a href="#">1A</a>	0.0015	0.7485	0.7343	-	0.7079	0.7004	0.674
Int.		16	0.06250	0.01563	0.00781	<a href="#">1B</a>		0.696	0.682		0.7192	0.7094	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -16 UNF	16	0.06250	0.01563	0.00781	<a href="#">2A</a>	0.0015	0.7485	0.7391	-	0.7079	0.7029	0.674
Int.		16	0.06250	0.01563	0.00781	<a href="#">2B</a>		0.696	0.682		0.7159	0.7094	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -16 UNF	16	0.06250	0.01563	0.00781	<a href="#">3A</a>	0	0.75	0.7406	-	0.7094	0.7056	0.6755
Int.		16	0.06250	0.01563	0.00781	<a href="#">3B</a>		0.6908	0.682		0.7143	0.7094	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -18 UNS	18	0.05556	0.01389	0.00694	<a href="#">2A</a>	0.0014	0.7486	0.7399	-	0.7125	0.7079	0.6825
Int.		18	0.05556	0.01389	0.00694	<a href="#">2B</a>		0.703	0.69		0.7199	0.7139	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -20 UNEF	20	0.05000	0.01250	0.00625	<a href="#">2A</a>	0.0013	0.7487	0.7406	-	0.7162	0.7118	0.6892
Int.		20	0.05000	0.01250	0.00625	<a href="#">2B</a>		0.707	0.696		0.7232	0.7175	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -20 UNEF	20	0.05000	0.01250	0.00625	<a href="#">3A</a>	0	0.75	0.7419	-	0.7175	0.7142	0.6905
Int.		20	0.05000	0.01250	0.00625	<a href="#">3B</a>		0.7037	0.696		0.7218	0.7175	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -24 UNS	24	0.04167	0.01042	0.00521	<a href="#">2A</a>	0.0012	0.7488	0.7416	-	0.7217	0.7176	0.6992
Int.		24	0.04167	0.01042	0.00521	<a href="#">2B</a>		0.715	0.705		0.7282	0.7229	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -27 UNS	27	0.03704	0.00926	0.00463	<a href="#">2A</a>	0.0012	0.7488	0.7421	-	0.7247	0.7208	0.7047
Int.		27	0.03704	0.00926	0.00463	<a href="#">2B</a>		0.719	0.71		0.731	0.7259	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -28 UN	28	0.03571	0.00893	0.00446	<a href="#">2A</a>	0.0012	0.7488	0.7423	-	0.7256	0.7218	0.7062
Int.		28	0.03571	0.00893	0.00446	<a href="#">2B</a>		0.72	0.711		0.7318	0.7268	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -28 UN	28	0.03571	0.00893	0.00446	<a href="#">3A</a>	0	0.75	0.7435	-	0.7268	0.7239	0.7074
Int.		28	0.03571	0.00893	0.00446	<a href="#">3B</a>		0.7176	0.711		0.7305	0.7268	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -32 UN	32	0.03125	0.00781	0.00391	<a href="#">2A</a>	0.0011	0.7489	0.7429	-	0.7286	0.725	0.7114
Int.		32	0.03125	0.00781	0.00391	<a href="#">2B</a>		0.724	0.716		0.7344	0.7297	0.75
Ext.	<sup>3</sup> / <sub>4</sub> -32 UN	32	0.03125	0.00781	0.00391	<a href="#">3A</a>	0	0.75	0.744	-	0.7297	0.727	0.7128
Int.		32	0.03125	0.00781	0.00391	<a href="#">3B</a>		0.7219	0.716		0.7333	0.7297	0.75
Ext.	<sup>13</sup> / <sub>16</sub> -12 UN	12	0.08333	0.02083	0.01042	<a href="#">2A</a>	0.0017	0.8108	0.7994	-	0.7567	0.7512	0.7116
Int.		12	0.08333	0.02083	0.01042	<a href="#">2B</a>		0.74	0.722		0.7656	0.7584	0.8125
Ext.	<sup>13</sup> / <sub>16</sub> -12 UN	12	0.08333	0.02083	0.01042	<a href="#">3A</a>	0	0.8125	0.8011	-	0.7584	0.7543	0.7133
Int.		12	0.08333	0.02083	0.01042	<a href="#">3B</a>		0.7329	0.722		0.7638	0.7584	0.8125
Ext.	<sup>13</sup> / <sub>16</sub> -16 UN	16	0.06250	0.01563	0.00781	<a href="#">2A</a>	0.0015	0.811	0.8016	-	0.7704	0.7655	0.7365

Int.		16	0.06250	0.01563	0.00781	<a href="#">2B</a>		0.759	0.745		0.7782	0.7719	0.8125
Ext.	<sup>13</sup> / <sub>16</sub> -16 UN	16	0.06250	0.01563	0.00781	<a href="#">3A</a>	0	0.8125	0.8031	-	0.7719	0.7683	0.738
Int.		16	0.06250	0.01563	0.00781	<a href="#">3B</a>		0.7533	0.745		0.7766	0.7719	0.8125
Ext.	<sup>13</sup> / <sub>16</sub> -20 UNEF	20	0.05000	0.01250	0.00625	<a href="#">2A</a>	0.0013	0.8112	0.8031	-	0.7787	0.7743	0.7517
Int.		20	0.05000	0.01250	0.00625	<a href="#">2B</a>		0.77	0.758		0.7857	0.78	0.8125
Ext.	<sup>13</sup> / <sub>16</sub> -20 UNEF	20	0.05000	0.01250	0.00625	<a href="#">3A</a>	0	0.8125	0.8044	-	0.78	0.7767	0.753
Int.		20	0.05000	0.01250	0.00625	<a href="#">3B</a>		0.7662	0.758		0.7843	0.78	0.8125
Ext.	<sup>13</sup> / <sub>16</sub> -28 UN	28	0.03571	0.00893	0.00446	<a href="#">2A</a>	0.0012	0.8113	0.8048	-	0.7881	0.7843	0.7687
Int.		28	0.03571	0.00893	0.00446	<a href="#">2B</a>		0.782	0.774		0.7943	0.7893	0.8125
Ext.	<sup>13</sup> / <sub>16</sub> -28 UN	28	0.03571	0.00893	0.00446	<a href="#">3A</a>	0	0.8125	0.806	-	0.7893	0.7864	0.7699
Int.		28	0.03571	0.00893	0.00446	<a href="#">3B</a>		0.7801	0.774		0.793	0.7893	0.8125
Ext.	<sup>13</sup> / <sub>16</sub> -32 UN	32	0.03125	0.00781	0.00391	<a href="#">2A</a>	0.0011	0.8114	0.8054	-	0.7911	0.7875	0.7742
Int.		32	0.03125	0.00781	0.00391	<a href="#">2B</a>		0.786	0.779		0.7969	0.7922	0.8125
Ext.	<sup>13</sup> / <sub>16</sub> -32 UN	32	0.03125	0.00781	0.00391	<a href="#">3A</a>	0	0.8125	0.8065	-	0.7922	0.7895	0.7753
Int.		32	0.03125	0.00781	0.00391	<a href="#">3B</a>		0.7844	0.779		0.7958	0.7922	0.8125
Ext.	<sup>7</sup> / <sub>8</sub> -9 UNC	9	0.11111	0.02778	0.01389	<a href="#">1A</a>	0.0019	0.8731	0.8523	-	0.8009	0.7914	0.7408
Int.		9	0.11111	0.02778	0.01389	<a href="#">1B</a>		0.778	0.755		0.8151	0.8028	0.875
Ext.	<sup>7</sup> / <sub>8</sub> -9 UNC	9	0.11111	0.02778	0.01389	<a href="#">2A</a>	0.0019	0.8731	0.8592	0.852	0.8009	0.7946	0.7408
Int.		9	0.11111	0.02778	0.01389	<a href="#">2B</a>		0.778	0.755		0.811	0.8028	0.875
Ext.	<sup>7</sup> / <sub>8</sub> -9 UNC	9	0.11111	0.02778	0.01389	<a href="#">3A</a>	0	0.875	0.8611	-	0.8028	0.7981	0.7427
Int.		9	0.11111	0.02778	0.01389	<a href="#">3B</a>		0.7681	0.755		0.8089	0.8028	0.875
Ext.	<sup>7</sup> / <sub>8</sub> -10 UNS	10	0.10000	0.02500	0.01250	<a href="#">2A</a>	0.0018	0.8732	0.8603	-	0.8082	0.8022	0.7542
Int.		10	0.10000	0.02500	0.01250	<a href="#">2B</a>		0.788	0.767		0.8178	0.81	0.875
Ext.	<sup>7</sup> / <sub>8</sub> -12 UN	12	0.08333	0.02083	0.01042	<a href="#">2A</a>	0.0017	0.8733	0.8619	-	0.8192	0.8137	0.7741
Int.		12	0.08333	0.02083	0.01042	<a href="#">2B</a>		0.803	0.785		0.8281	0.8209	0.875
Ext.	<sup>7</sup> / <sub>8</sub> -12 UN	12	0.08333	0.02083	0.01042	<a href="#">3A</a>	0	0.875	0.8636	-	0.8209	0.8168	0.7758
Int.		12	0.08333	0.02083	0.01042	<a href="#">3B</a>		0.7948	0.785		0.8263	0.8209	0.875
Ext.	<sup>7</sup> / <sub>8</sub> -14 UNF	14	0.07143	0.01786	0.00893	<a href="#">1A</a>	0.0016	0.8734	0.8579	-	0.827	0.8189	0.7884
Int.		14	0.07143	0.01786	0.00893	<a href="#">1B</a>		0.814	0.798		0.8392	0.8286	0.875
Ext.	<sup>7</sup> / <sub>8</sub> -14 UNF	14	0.07143	0.01786	0.00893	<a href="#">2A</a>	0.0016	0.8734	0.8631	-	0.827	0.8216	0.7884
Int.		14	0.07143	0.01786	0.00893	<a href="#">2B</a>		0.814	0.798		0.8356	0.8286	0.875
Ext.	<sup>7</sup> / <sub>8</sub> -14 UNF	14	0.07143	0.01786	0.00893	<a href="#">3A</a>	0	0.875	0.8647	-	0.8286	0.8245	0.79
Int.		14	0.07143	0.01786	0.00893	<a href="#">3B</a>		0.8068	0.798		0.8339	0.8286	0.875
Ext.	<sup>7</sup> / <sub>8</sub> -16 UN	16	0.06250	0.01563	0.00781	<a href="#">2A</a>	0.0015	0.8735	0.8641	-	0.8329	0.828	0.79
Int.		16	0.06250	0.01563	0.00781	<a href="#">2B</a>		0.821	0.807		0.8407	0.8344	0.875
Ext.	<sup>7</sup> / <sub>8</sub> -16 UN	16	0.06250	0.01563	0.00781	<a href="#">3A</a>	0	0.875	0.8656	-	0.8344	0.8308	0.8005
Int.		16	0.06250	0.01563	0.00781	<a href="#">3B</a>		0.8158	0.807		0.8391	0.8344	0.875

Ext.	$\frac{7}{8}$ -18 UNS	18	0.05556	0.01389	0.00694	<a href="#">2A</a>	0.0014	0.8736	0.8649	-	0.8375	0.8329	0.8075
Int.		18	0.05556	0.01389	0.00694	<a href="#">2B</a>		0.828	0.815		0.8449	0.8389	0.875
Ext.	$\frac{7}{8}$ -20 UNEF	20	0.05000	0.01250	0.00625	<a href="#">2A</a>	0.0013	0.8737	0.8656	-	0.8412	0.8368	0.8142
Int.		20	0.05000	0.01250	0.00625	<a href="#">2B</a>		0.832	0.821		0.8482	0.8425	0.875
Ext.	$\frac{7}{8}$ -20 UNEF	20	0.05000	0.01250	0.00625	<a href="#">3A</a>	0	0.875	0.8669	-	0.8425	0.8392	0.8155
Int.		20	0.05000	0.01250	0.00625	<a href="#">3B</a>		0.8287	0.821		0.8468	0.8425	0.875
Ext.	$\frac{7}{8}$ -24 UNS	24	0.04167	0.01042	0.00521	<a href="#">2A</a>	0.0012	0.8738	0.8666	-	0.8467	0.8426	0.8242
Int.		24	0.04167	0.01042	0.00521	<a href="#">2B</a>		0.84	0.83		0.8532	0.8479	0.875
Ext.	$\frac{7}{8}$ -27 UNS	27	0.03704	0.00926	0.00463	<a href="#">2A</a>	0.0012	0.8738	0.8671	-	0.8497	0.8458	0.8297
Int.		27	0.03704	0.00926	0.00463	<a href="#">2B</a>		0.844	0.835		0.856	0.8509	0.875
Ext.	$\frac{7}{8}$ -28 UN	28	0.03571	0.00893	0.00446	<a href="#">2A</a>	0.0012	0.8738	0.8673	-	0.8506	0.8468	0.8312
Int.		28	0.03571	0.00893	0.00446	<a href="#">2B</a>		0.845	0.836		0.8568	0.8518	0.875
Ext.	$\frac{7}{8}$ -28 UN	28	0.03571	0.00893	0.00446	<a href="#">3A</a>	0	0.875	0.8685	-	0.8518	0.8489	0.8324
Int.		28	0.03571	0.00893	0.00446	<a href="#">3B</a>		0.8426	0.836		0.8555	0.8518	0.875
Ext.	$\frac{7}{8}$ -32 UN	32	0.03125	0.00781	0.00391	<a href="#">2A</a>	0.0011	0.8739	0.8679	-	0.8536	0.85	0.8367
Int.		32	0.03125	0.00781	0.00391	<a href="#">2B</a>		0.849	0.841		0.8594	0.8547	0.875
Ext.	$\frac{7}{8}$ -32 UN	32	0.03125	0.00781	0.00391	<a href="#">3A</a>	0	0.875	0.869	-	0.8547	0.852	0.8378
Int.		32	0.03125	0.00781	0.00391	<a href="#">3B</a>		0.8469	0.841		0.8583	0.8547	0.875

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